



# PRODUCT DATA

## DUPONT™ ADHESIVES WITH MASTER WALL SYSTEMS

DuPont™ Insta Stik™ adhesives may be used to adhere Master Wall CIFS® insulation board to all approved substrates as well as a filler for insulation board gaps. Each tank adheres large areas quickly and may be used in low temperature conditions.

### FEATURES & BENEFITS

- Ready to use
- Single component
- Lightweight with excellent coverage
- Cures as fast as one hour
- Wide Temperature Range—33°F (1°C) to 110°F (43°C)
- VOC Free

### APPLICATION PROCEDURE

Apply ribbons vertically about 6" (152 mm) apart with 3/8" (9.5 mm) tall adhesive beads. Keep adhesive about 3/4" (19 mm) away from edges and gently place board in place.

For adhering foam shapes, Apply ribbons as above. Temporary fasteners may be needed to hold the foam shape in place until the adhesive sets.

### Coverage per Tank (sf/m<sup>2</sup>)\*

INSTA STIK™ 31:

1145-1300 sf (106-120 sm)

*\*Coverage may vary depending upon application technique and surface conditions.*

### Packaging/Shelf Life/Storage

Packaging: 31 lb. (13.6 kg) tank

Shelf Life: 15 months from date of manufacture

Storage Temperature: 50°F (10°C) to 75°F (24°C)

### Technical Data

- *ASTM E84: INSTA-STIK: FS: 10, SD 5.*
- *Tensile Bond ASTM C297: Greater than 15 psi, cohesive failure of insulation board.*
- *Tack Free Time: 2-8 minutes*
- *Cure Time: 10-20 minutes*

### Approved Substrates

- Exterior gypsum sheathing (ASTM C1396, C1177)
- Rollershield Applications
- Concrete
- Brick
- Masonry
- Others approved in writing

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